



Dart Aerospace Ltd.
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K642-511
Job Sheet 190326



8133

Part No: K642-511

Job Qty: 1 ea

Part Name: Saddle 642-511



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 2/22/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:A 07.06.05 new issue EC IPP Rev.B 08.02.05 , Per ECN1080P LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/22/19	2/22/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	2/22/19	2/22/19	0.00	0.00	Packaging1-5		
120	QC	1 pcs	2/22/19	2/22/19	0.00	0.00	QC4		
125	DC	1 pcs	2/22/19	2/22/19	0.00	0.00	DC		
130	Packaging	1 pcs	2/22/19	2/22/19	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	2/22/19	2/22/19	0.00	0.00	QC21		

Part Op 125 - Create White labels per PPP K642-511 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP K642-511 Location: _____

FEB 14 2019

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Date: 02/14/19



Container No: S153820



Part: K642-511

Job No: 190326

Serial No/Batch: S153820

Revision:

Inspector:

Exp Date:

Instructions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	3 Ea (3 ea)	90-Start up Operation	fm135476x2 567573 x1
AN3C36A	Bolt	9 Ea (9 ea)	90-Start up Operation	fm137074-1
AN3C41A	Bolt	8 Ea (8 ea)	90-Start up Operation	5004930x6 fm137074-2x2
AN4C6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5100397
AN5C11A	Bolt	8 Ea (8 ea)	90-Start up Operation	fm136295-1
AN5C12A	Bolt	4 Ea (4 ea)	90-Start up Operation	fm129245
AN5C13A	Bolt	4 Ea (4 ea)	90-Start up Operation	fm130466
AN5C15A	Bolt	1 Ea (1 ea)	90-Start up Operation	5099540-1
AN5C32A	Bolt	2 Ea (2 ea)	90-Start up Operation	5097244
AN5C34A	Bolt	2 Ea (2 ea)	90-Start up Operation	fm132522
AN5C35A	Bolt	1 Ea (1 ea)	90-Start up Operation	fm129871
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	90-Start up Operation	5148362
D2652	Bushing	16 pcs (16 ea)	90-Start up Operation	5137579
D2712	Set Screw	10 pcs (10 ea)	90-Start up Operation	5059551
D2932-1	Saddle LH Out, 206	1 pcs (1 ea)	90-Start up Operation	5096738
D2933-1	Saddle LH In, 206	1 pcs (1 ea)	90-Start up Operation	5099254
D2934	Saddle Spacer	2 pcs (2 ea)	90-Start up Operation	5054584
D2935	Saddle Spacer	2 pcs (2 ea)	90-Start up Operation	5054582
D2938-1	Saddle LH Out, 206	1 pcs (1 ea)	90-Start up Operation	5091293
D2939-1	Saddle LH In, 206	1 pcs (1 ea)	90-Start up Operation	5099301
D3396-3	Bushings	2 pcs (2 ea)	90-Start up Operation	5153779-1
D3407-043	Tow Ring	1 pcs (1 ea)	90-Start up Operation	5059286
D3456-1	Washer	1 pcs (1 ea)	90-Start up Operation	5071535
D3457-1	Washer	2 pcs (2 ea)	90-Start up Operation	5088582
D3672-1	Washer, Phenolic	24 pcs (24 ea)	90-Start up Operation	5128912x4 5163255x20
D3672-3	Washer, Phenolic	24 pcs (24 ea)	90-Start up Operation	5131565
D3672-7	Washer, Phenolic	24 pcs (24 ea)	90-Start up Operation	5131568
MS21043-3	Nut	20 Ea (20 ea)	90-Start up Operation	5119144
MS21043-4	Nut	13 Ea (13 ea)	90-Start up Operation	5132395
MS21043-5	Nut	4 Ea (4 ea)	90-Start up Operation	5099519
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	24 Ea (24 ea)	90-Start up Operation	5103990
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	5106842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C35A	3	36	0
	AN3C36A	9	384	0
	AN3C41A	8	421	0
	AN4C6A	12	535	0
	AN5C11A	8	138	0
	AN5C12A	4	76	0
	AN5C13A	4	67	0
	AN5C15A	1	55	0
	AN5C32A	2	43	0
	AN5C34A	2	119	0
	AN5C35A	1	57	0
	D206-648-013	1	7	0
	D2652	16	529	0
	D2712	10	583	0
	D2932-1	1	3	0
	D2933-1	1	2	0
	D2934	2	45	0
	D2935	2	50	0
	D2938-1	1	3	0
	D2939-1	1	2	0
	D3396-3	2	32	0
	D3407-043	1	13	0
	D3456-1	1	160	0
	D3457-1	2	31	0
	D3672-1	24	1,939	0
	D3672-3	24	10,904	0
	D3672-7	24	973	0
	MS21043-3	20	1,308	0
	MS21043-4	13	1,514	0
	MS21043-5	4	111	0
	NAS1149C0332R	24	4,589	0
	NAS1149C0432R	24	1,461	0
	NAS1149C0532R	8	348	0

Part Specifications

Specifications could not be found.

Plex 2/14/19 10:58 AM Dart.Quirion.Sonia